

IN THE ABSTRACT:

Please amend the abstract as shown below, in which deleted terms are shown with strikethrough and/or double brackets, and added terms are shown with underscoring.

ABSTRACT

A method of manufacturing a cylindrical body, comprising the step of forming the cylindrical body $[(W2)]$ by bending a plate-like work $[(W1)]$ having first projected $[[part]]$ finger $[(7a)]$ to fourth projected $[[part]]$ finger $[(7d)]$ at four corned parts and allowing the end faces $[(1, 2)]$ thereof to abut on each other, wherein the main surface $[(3)]$ of the cylindrical body on the side where sags ~~$(6a, 6b)$~~ are present is formed in an outer peripheral wall surface and the rear surface $[(4)]$ thereof on the side where the burrs ~~$(5a, 5b)$~~ are present is formed in an inner peripheral wall surface, and a first projected part $[(8)]$ is formed of the first projected $[[part]]$ finger $[(7a)]$ and the third projected $[[part]]$ finger $[(7c)]$ and a second projected part $[(9)]$ is formed of the second projected $[[part]]$ finger $[(7c)]$ and the fourth projected $[[part]]$ finger $[(7d)]$. After the cylindrical body $[(W2)]$ is held by friction stir welding devices ~~$(20, 120)$~~ , the probe $[(104)]$ of a friction stir welding tool $[(100)]$ is buried from the direction of either of the first projected part $[(8)]$ and the second projected part $[(9)]$, and scanned in the direction of the other of the second projected part $[(9)]$ and the first projected part $[(8)]$. The probe $[(104)]$ is buried and scanned in the state of being displaced to an advancing side.